

# The STFC Micro and Nanotechnology Centre

Capabilities, current work, what  
we can do for you

Justin Greenhalgh  
and the MNTC management  
team

# Contents

- Who we are
- What we can do
- What we are doing
- What we can do for you
- Our situation



# STFC's Micro and Nanotechnology Centre

- Part of STFC's Technology Department
- Sited at RAL, on the Harwell Science and Innovation Campus
- About 20 scientists and engineers
- 700 sq m clean rooms
- Deposition, lithography, etch, inspection, special processes
- 9 tenant companies, 4 spin-outs

# MNTC at RAL



# MNTC capabilities – 1

## Substrates:

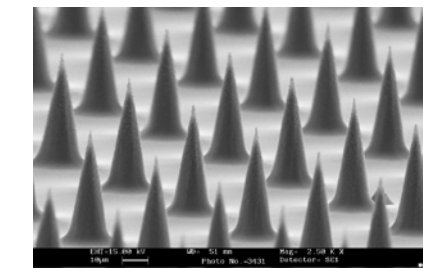
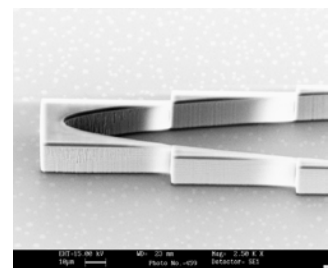
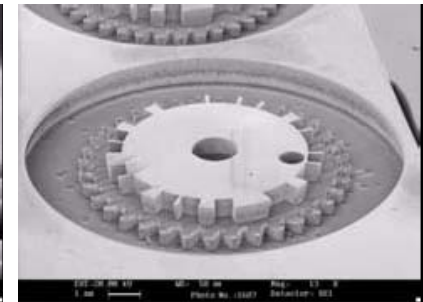
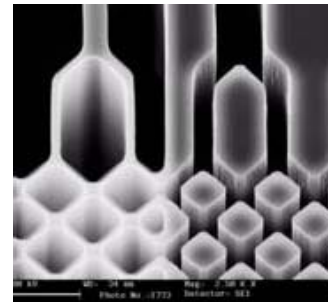
- Si, glass, Ge, GaAs, DLC, others possible eg polymers)

## Deposition

- Spin coating (resists and polymers, HSQ “spin-on-glass”)
- Sputtering (metals and some oxides)
- PVD: E beam deposition (metals and oxides)
- Resistive evap (metals)
- Thermal wet and dry oxidation ( $\text{Si} \rightarrow \text{SiO}_2$ );
- PECVD ( $\text{SiO}_2$ ,  $\text{SiN}$ ,  $\text{SiON}$ )
- CVD: W, TiW, Al, Cr

## Lithography

- E-beam (VB6 line widths down to 15nm)
- Optical 5x reduction (365nm i-line) MA6 g-line 204nm)
- Wide range of Ebeam and optical resists, +ve and -ve, fully characterised).
- (X-ray lith experience)
- Nanoimprint lithography



# MNTC capabilities - 2

## Etch

- wet etch
- RIE, DRIE: two STS systems
- Plasma etching (de-scumming)

## Inspection

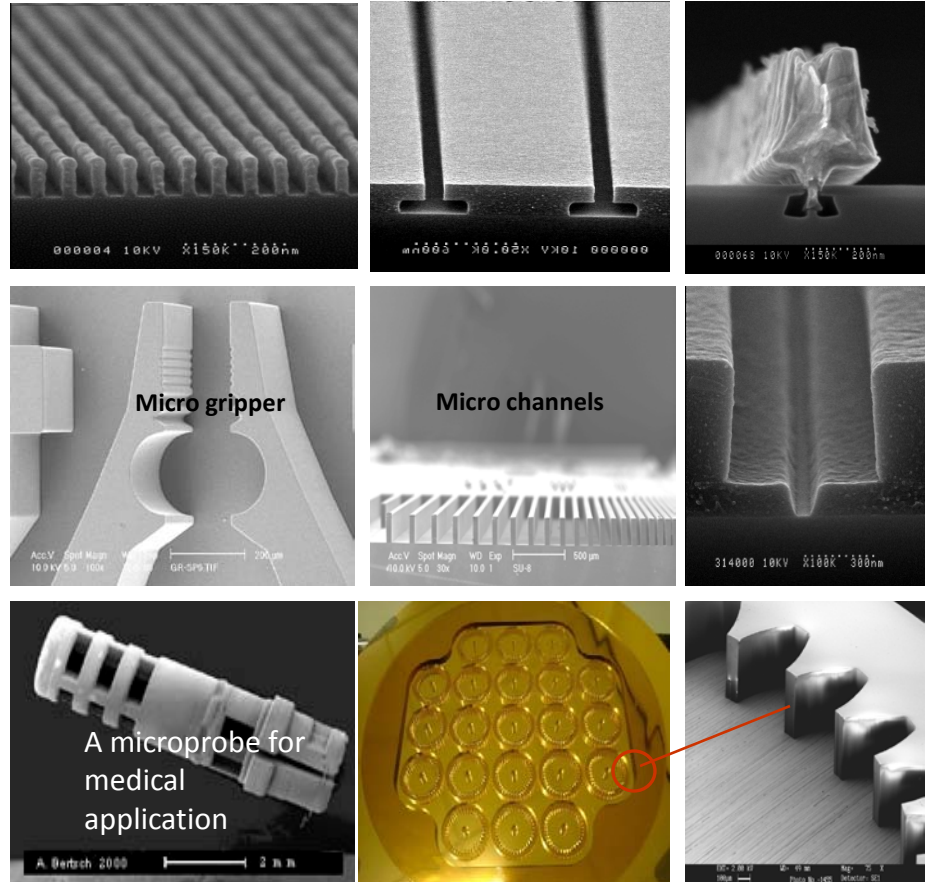
- Four SEMs; AFM; SAM; Interferometers; Raman system
- Line widths; film thickness; surface structure; step heights; wall angle; atomic composition; defect inspection
- Elipsometer

## Special processes

- Wafer bonding
- Electrospinning
- Electroplating
- MNT powderblasting
- Indium bump-bonding
- Laser micro-machining

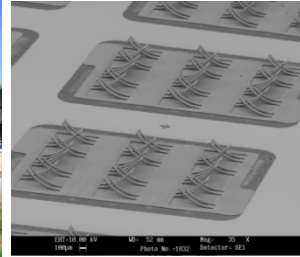
## Other capabilities in STFC/Campus

Huge variety: TEM, STEM, XPS, micro machining, up to DLS and Isis.

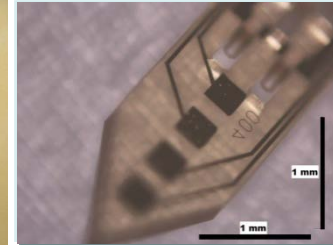
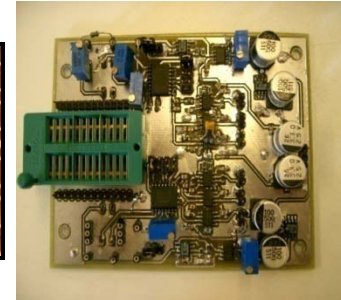
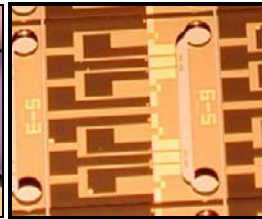
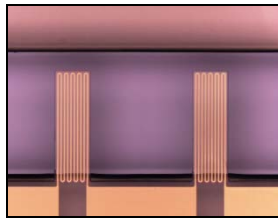


# Cantilevers

Blood viscosity:  
Microvisk  
spinout

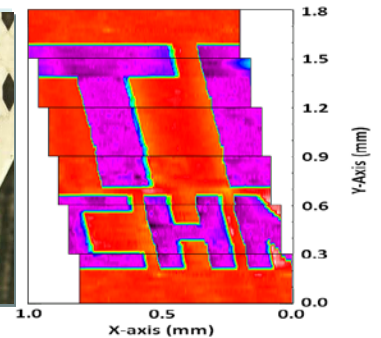
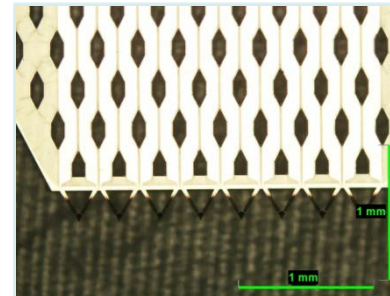
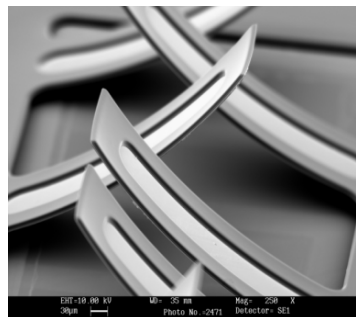


Biosensor for  
proteins



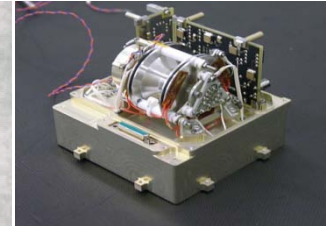
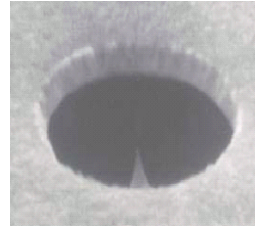
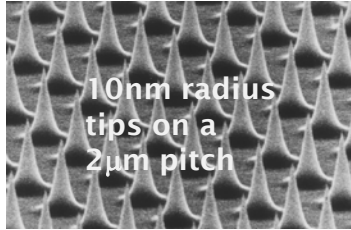
Micromirror array

Massively parallel  
SPM



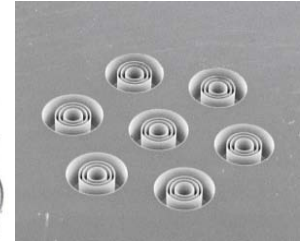
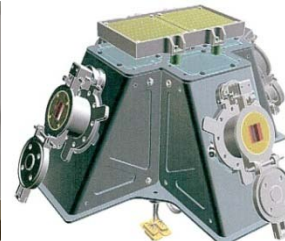
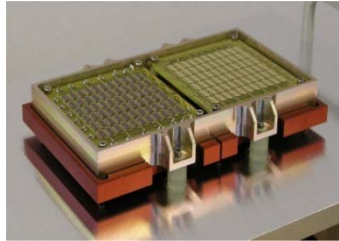
# Microneedles for Space and Healthcare

Field emission based mass spectrometer  
(ESA's Rosetta Mission)



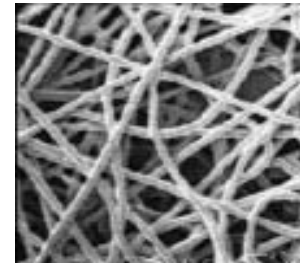
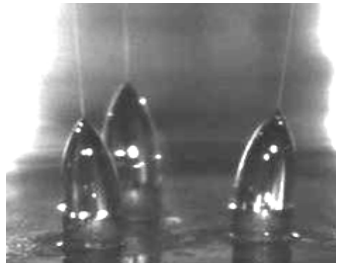
ESA Rosetta Mission

Charge neutralisation for microthrusters



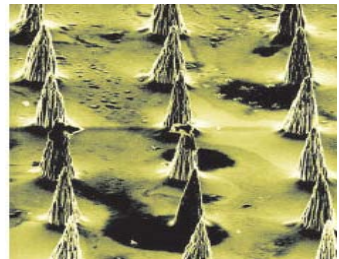
ESA FEEP Neutraliser

Electrospinning  
(Spinout)

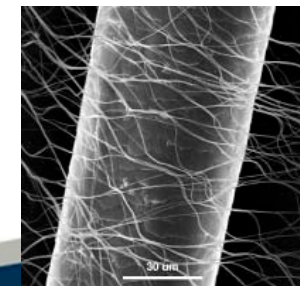


Electrospinning

Microneedles for medical applications



Nano needles for immunisation

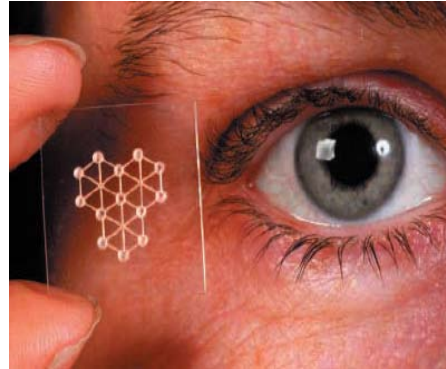


Hair + ES fibres  
(Marburg)

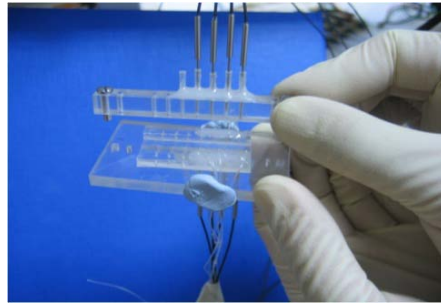


# Microfluidics

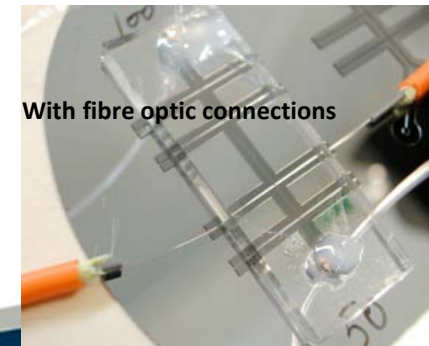
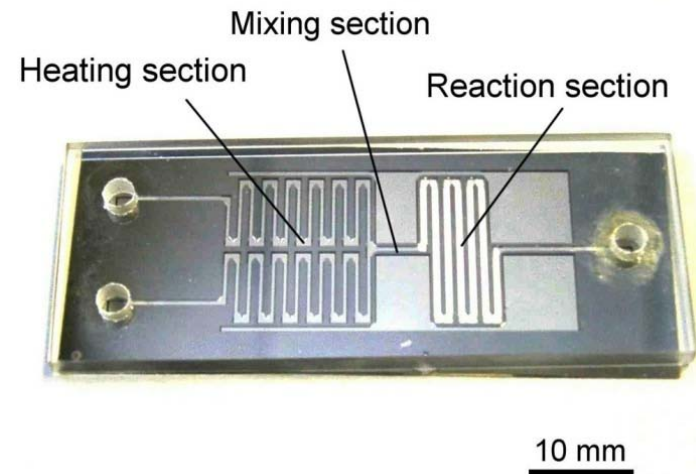
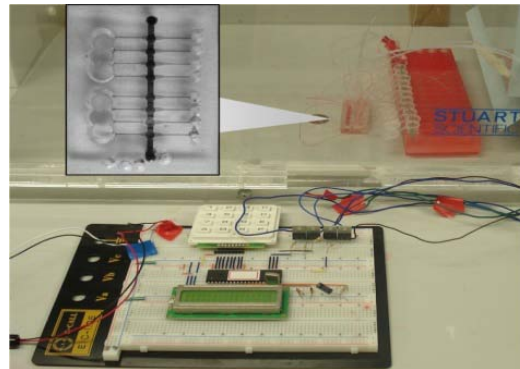
Microliver – toxicity testing in vitro



Lab on chip  
Pneumatic and piezo pumps; microreactor



Useful platform for  
bionano...

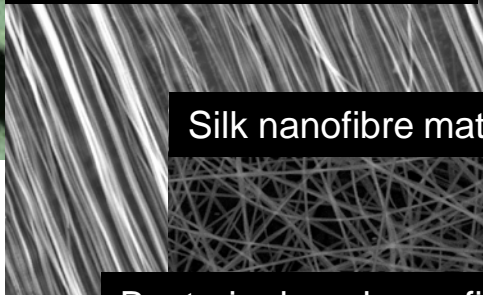


# Nanofibres and electrospray

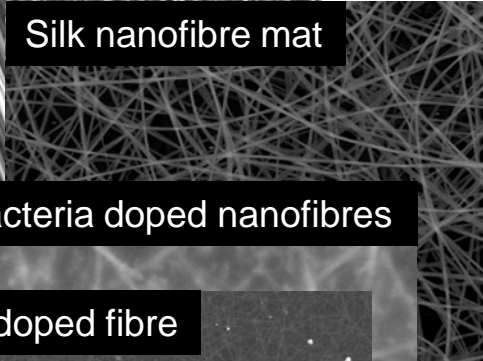
Millimetre scale scaffold



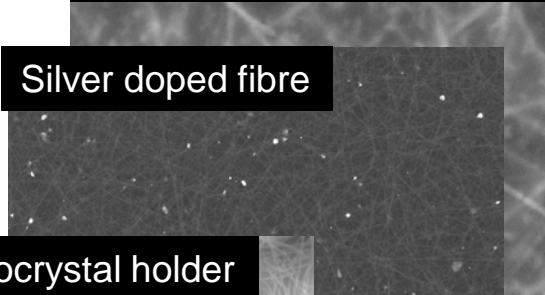
Spinal cord repair scaffold



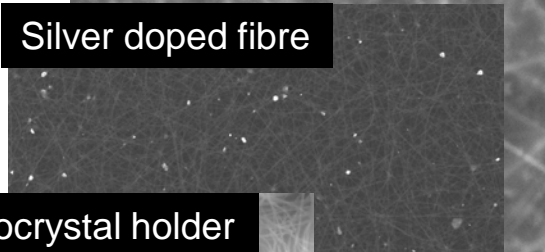
Silk nanofibre mat



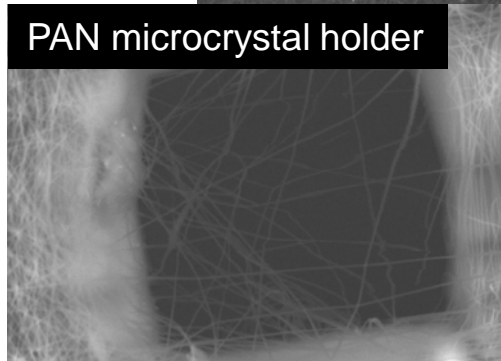
Bacteria doped nanofibres



Silver doped fibre



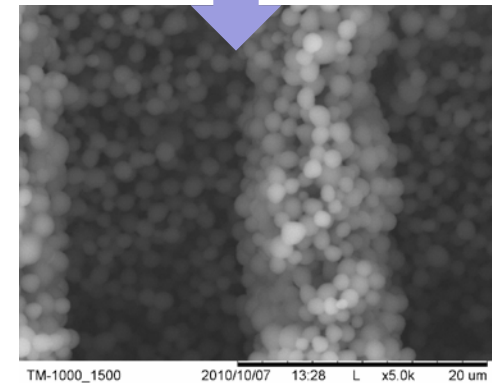
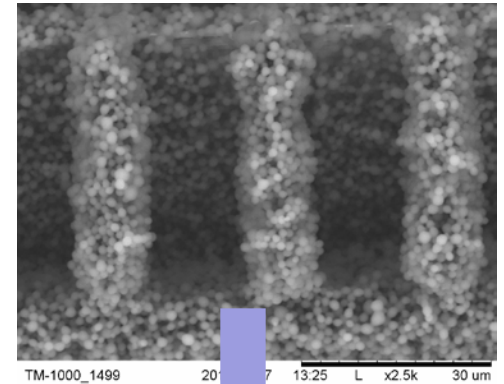
PAN microcrystal holder



3D Tissue Scaffold

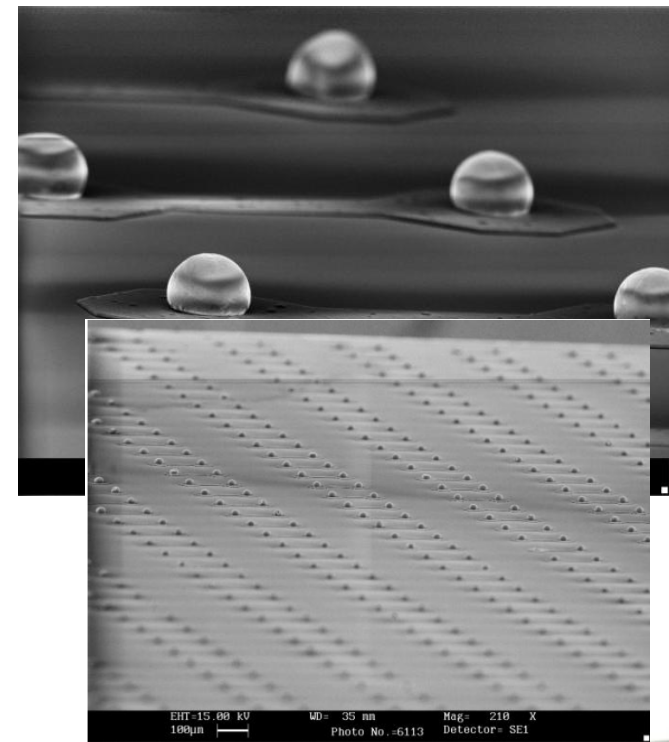
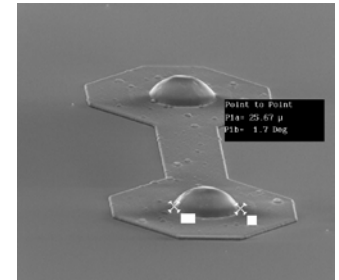


Silicon Microstructures coated by electrospraying

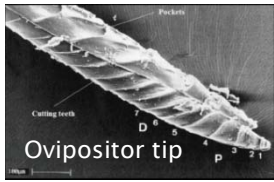


# Indium bumping

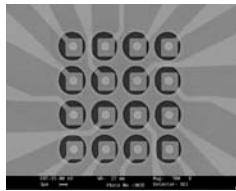
- Recent success in developing and internal route to make In bumps.
- Pitch limited to about 50 microns.
- Also working on electroformed bumps – reached pitch of 25 micron (15 micron spheres)
- New development with a company should reach ~6 micron



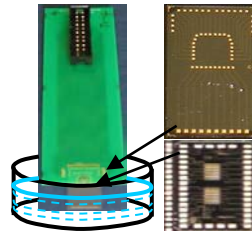
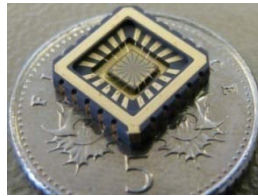
# Other topics



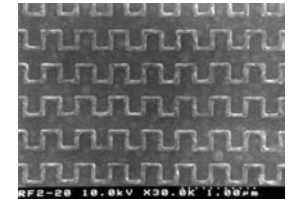
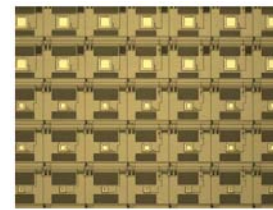
Biomimetic neural probe



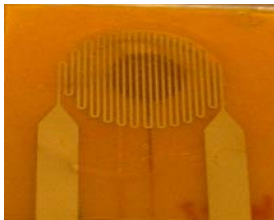
Protein sensing arrays



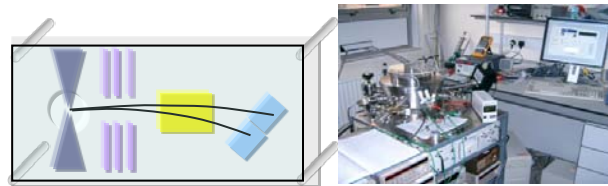
Protein sensing with FET, ASICs (right)



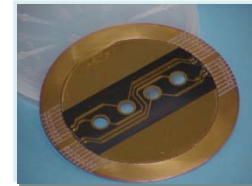
Photonic metamaterials



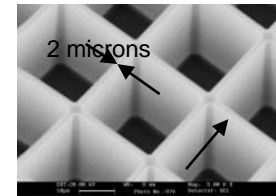
Oxygen sensor



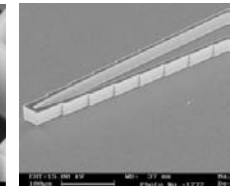
Breath analyser



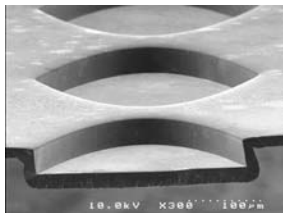
Aeroactuators



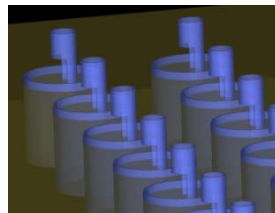
Scintillators



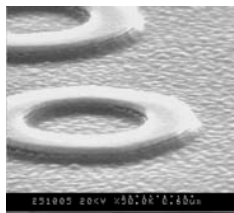
X-ray optics



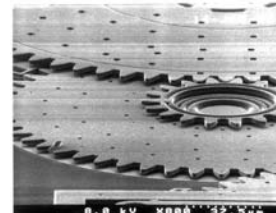
Diamond x-ray lenses



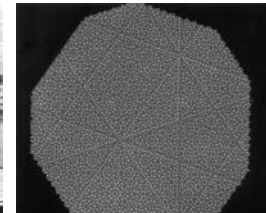
Protein stubs



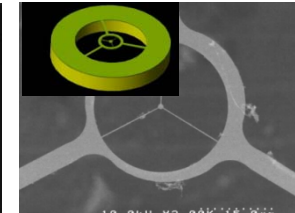
Magnetic micro-rings



MEMS for space

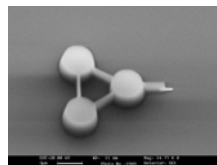


Quasi crystals



Laser targets

...and many more!



# Business incubation



Incorporated 2003  
30 Staff at RAL

Incubating on site



Incorporated 2004  
30 Staff

Off site but still  
accessing our facility



The  
**ELECTROSPINNING**  
Company

Incorporated 2008  
3 Staff

Incubating on site

Cella Energy Ltd



Spun out by Isis staff  
using some MNTC  
technology 14 staff

Incubating on site  
and internationally

# What we can do for you

We solve your problems, by

- Consultancy leading to prototypes with routes to large-scale manufacture if required
- Grant collaborations, help identifying funding sources and applying
- Commercial partnerships (joint development of IP; or licensing existing IP to you)
- Training in MNT techniques from “quick look” to in-depth training in specific techniques
- Rental access to facility, lab space, office space, by the hour/week/month etc.
- Easy access to the wider capabilities of STFC technologies
- We are very well-connected to the wider UK MNT community and can channel requests/info/expertise.



# Our current status

- Centres forum
- Outline Business case
  - BD required; we could become cost-neutral.
- Review

End

